



Test Report: HEP-185-12

185W Single Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RIPPLE & NOISE	V1: 150 mVp-p (Max)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	V1: 23 mVp-p
2	OUTPUT VOLTAGE ADJUST RANGE	CH1: 10.8V-13.5 V	I/P: 230 VAC I/P:115VAC O/P:MIN LOAD Ta:25°C	10.47 V-13.78 V /230VAC 10.47 V-13.78 V/115VAC
3	CURRENT ADJ RANGE	6.5A-13A	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	4.41 A-14.37 A
4	OUTPUT VOLTAGE TOLERANCE	V1: -2.5 % ~ 2.5 % (Max)	I/P: 100 VAC /305VAC O/P:FULL/ 0 % LOAD Ta:25°C	V1: -0.7 %- 0.7 %
5	LINE REGULATION	V1: - 0.5% ~ 0.5 % (Max)	I/P:100 VAC ~305 VAC O/P:FULL LOAD Ta:25°C	V1: 0 %- 0 %
6	LOAD REGULATION	V1: - 2% ~ 2 % (Max)	I/P: 230 VAC O/P:FULL -MIN LOAD Ta:25°C	V1: -0.6 %- 0.6 %
7	SET UP TIME	230VAC/ 500 ms (Max) 115VAC/ 1000 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 342 ms 115 VAC/ 706 ms
8	RISE TIME	230VAC/ 50 ms (Max) 115VAC/ 50 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 11 ms 115 VAC/ 11 ms
9	HOLD UP TIME	230VAC/ 16 ms (Typ) 115VAC/ 16 ms (Typ)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 21 ms 115 VAC/ 21 ms
10	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST:< 5 %
11	DYNAMIC LOAD	V1: 1200 mVp-p	I/P: 230 VAC O/P:(1)FULL /Min LOAD 90%DUTY/1KHZ (2)FULL /Min LOAD 90%DUTY/120HZ Ta:25°C	1040 mVp-p 1150 mVp-p

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	90VAC~305 VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	68 V~305V
			I/P: (1)LOW-LINE-3V=87 V (2)HIGH-LINE+10V=315 V O/P:FULL/MIN LOAD ON: 30 Sec . OFF: 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P: 100 VAC ~305VAC O/P:FULL-MIN LOAD Ta:25°C	OK
3	POWER FACTOR	0.95/ 230 VAC FULL LOAD (TYP) 0.98/ 115 VAC FULL LOAD (TYP) 0.92/ 277 VAC FULL LOAD (TYP)	I/P: 230 VAC I/P: 115 VAC I/P: 277 VAC O/P:FULL LOAD Ta:25°C	PF=0.968 /230V/100%LOAD PF= 0.998 /115V/100%LOAD PF= 0.93 /277V/100%LOAD
4	EFFICIENCY	91.5% (TYP)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	91.63 %
5	INPUT CURRENT	277V/ 0.7 A (TYP) 230 V/ 0.8 A (TYP) 115 V/ 1.8 A (TYP)	I/P: 277 VAC I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 0.64 A/ 277VAC I = 0.75 A/ 230VAC I = 1.5 A/ 115VAC
6	INRUSH CURRENT	230 V/ 65A (Typ) COLD START	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	I = 58 A/ 230VAC

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105 %~125 %	I/P: 305VAC I/P: 230 VAC I/P: 100 VAC O/P:TESTING Ta:25°C	110 %/305VAC 110 %/ 230VAC 110 %//100VAC Constant current limiting, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	V1: 14V~ 17V	I/P: 305VAC I/P: 230 VAC I/P: 90 VAC O/P:MIN LOAD Ta:25°C	15.29 V/ 305VAC 15.29 V/ 230VAC 15.29 V/ 100VAC Shut down o/p voltage with auto recovery or re-power on to recovery
3	OVER TEMPERATURE PROTECTION	Shut down o/p voltage with auto recovery or re-power on to recovery	I/P: 230 VAC O/P:FULL LOAD	O.T.P. Active Shut down o/p voltage, recovers automatically after temperature goes down



4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 305VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE Constant current limiting, recovers automatically after fault condition is removed
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COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q5 Rated 12A/500V	I/P : High-Line +3V = 308V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 482 V (2) 462 V (3) 464 V
2	Diode Peak Voltage	Q101 Rated 202A/40V	I/P : High-Line +3V =308V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 38.8 V (2) 13.8 V (3) 35.8 V
		Q102 Rated 202A/40V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 39.8 V (2) 14.6 V (3) 36.4 V
3	Input Capacitor Voltage	C5 Rated: 100u/450V	I/P : High-Line +3V = 308V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 435.3 V (2) 436 V (3) 450 V
4	Control IC Voltage Test	U 900 Rated 8.85V~16V	I/P : High-Line +3V = 308V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 12.52 V (2) 12.33 V (3) 12.52 V
5	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated 17A/600V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 486 V (2) 466 V (3) 466 V

SAFETY & EMC TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	IEC60950-1 I/P-O/P: 3.75KVAC/min I/P-FG:2KVAC/min O/P-FG:1.5KVAC/min	I/P-O/P: 4 KVAC/min I/P-FG: 2.4KVAC/min O/P-FG: 1.8 KVAC/min Ta:25°C	I/P-O/P: 2.619 mA I/P-FG: 2.35 mA O/P-FG: 3.41 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 23.9 GΩ I/P-FG: 25.5 GΩ O/P-FG: 3.6 GΩ NO DAMAGE
3	GROUNDING CONTINUITY	IEC60950-1 FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40A / 2min Ta:25°C	9 mΩ
4	LEAKAGE CURRENT	IEC60950-1 < 0.75 mA / 277VAC	I/P: 277 VAC O/P:Min LOAD Ta:25°C	L-FG: 0.27 mA N-FG: 0.27 mA

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P: 240VAC/50HZ O/P:100%/50% LOAD Ta:25°C	PASS
2	CONDUCTION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab
3	RADIATION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
5	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT : 1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 3KV L,N-PE:6KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A

Reliability Test

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																												
1	TEMPERATURE RISE TEST	MODEL : HEP-185-12 1. ROOM AMBIENT BURN-IN : 15.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 29 °C 2. HIGH AMBIENT BURN-IN : 7 HRS I/P : 230VAC O/P : FULL LOAD Ta=61.1 °C	<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 29 °C</th> <th>HIGH AMBIENT Ta= 61.1 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>BD1</td><td>60.0°C</td><td>86.1°C</td></tr> <tr><td>2</td><td>Q1</td><td>62.2°C</td><td>87.9°C</td></tr> <tr><td>3</td><td>L2</td><td>63.8°C</td><td>89.8°C</td></tr> <tr><td>4</td><td>Q5</td><td>64.3°C</td><td>90.1°C</td></tr> <tr><td>5</td><td>D2</td><td>68.1°C</td><td>92.5°C</td></tr> <tr><td>6</td><td>RTH2</td><td>62.6°C</td><td>88.1°C</td></tr> <tr><td>7</td><td>T1</td><td>70.0°C</td><td>95.7°C</td></tr> <tr><td>8</td><td>Q101</td><td>69.1°C</td><td>96.1°C</td></tr> <tr><td>9</td><td>D9</td><td>62.7°C</td><td>88.3°C</td></tr> <tr><td>10</td><td>C102</td><td>63.5°C</td><td>90.6°C</td></tr> <tr><td>11</td><td>C201</td><td>64.6°C</td><td>91.0°C</td></tr> <tr><td>12</td><td>C16</td><td>61.6°C</td><td>87.3°C</td></tr> <tr><td>13</td><td>C106</td><td>58.6°C</td><td>85.7°C</td></tr> <tr><td>14</td><td>C38</td><td>63.2°C</td><td>89.0°C</td></tr> <tr><td>15</td><td>LF100</td><td>62.7°C</td><td>89.8°C</td></tr> <tr><td>16</td><td>U900</td><td>62.0°C</td><td>87.6°C</td></tr> <tr><td>17</td><td>U1</td><td>63.8°C</td><td>89.7°C</td></tr> <tr><td>18</td><td>C5</td><td>48.2°C</td><td>80.3°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= 29 °C	HIGH AMBIENT Ta= 61.1 °C	1	BD1	60.0°C	86.1°C	2	Q1	62.2°C	87.9°C	3	L2	63.8°C	89.8°C	4	Q5	64.3°C	90.1°C	5	D2	68.1°C	92.5°C	6	RTH2	62.6°C	88.1°C	7	T1	70.0°C	95.7°C	8	Q101	69.1°C	96.1°C	9	D9	62.7°C	88.3°C	10	C102	63.5°C	90.6°C	11	C201	64.6°C	91.0°C	12	C16	61.6°C	87.3°C	13	C106	58.6°C	85.7°C	14	C38	63.2°C	89.0°C	15	LF100	62.7°C	89.8°C	16	U900	62.0°C	87.6°C	17	U1	63.8°C	89.7°C	18	C5	48.2°C	80.3°C	
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 305 VAC O/P : O/P SHORT TEST Ta : 25°C	TEST : OK																																																																												
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 305 VAC/100VAC O/P : 100% LOAD Ta= -55 °C	TEST : OK																																																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 60 °C NO DAMAGE	I/P : 305 VAC O/P : 100% LOAD Ta= 60 °C HUMIDITY= 95 %R.H	TEST : OK																																																																												
5	TEMPERATURE COEFFICIENT	± 0.03 %(0-60°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.022%(0-60°C)																																																																												
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -60°C ~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC.		OK																																																																												



7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -55°C ~ +65°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load TURN ON/58 SEC;TURN OFF/2 SEC.	OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 20-500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 10G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK
9	CAPACITOR LIFE CYCLE	HEP-185-12:SUPPOSE C102 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 60 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 60 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 60 °C LIFE TIME	(1) 344421 HRS (2) 43071 HRS (3) 71782 HRS (4) 101813 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 164.1K hrs min. MIL-HDBK-217F (25°C)	OK
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure(Expected Life) : 55,000 hours @ Tcase 75°C	OK

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT TSENG

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