



TEST REPORT: HDR-100-15

85~100W Ultra Slim Step Shape DIN Rail

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

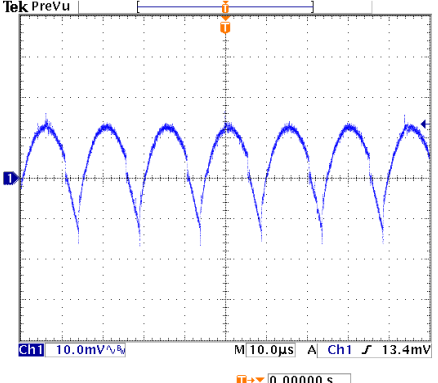
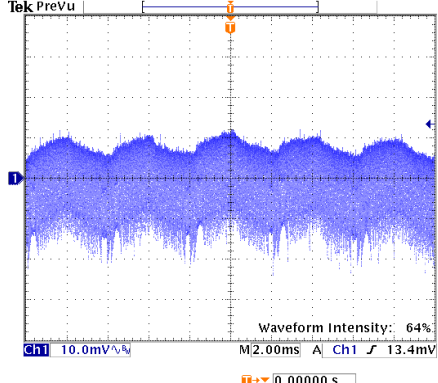
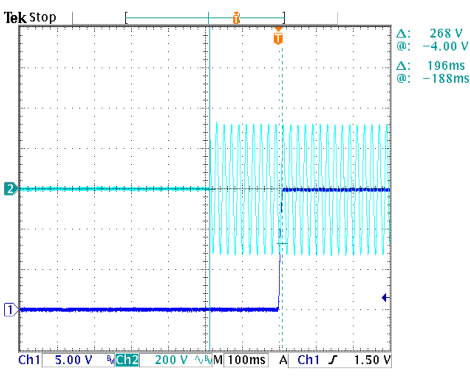
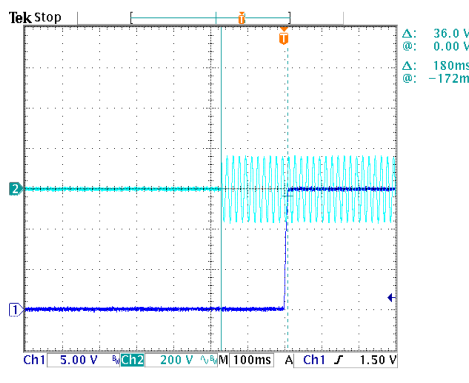
E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST



DESIGN VERIFY TEST
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 13.50V ~ 18.00V	I/P: 230VAC O/P: MIN LOAD TA : 25°C	CH1: 12.33V ~ 19.15V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1: 1.0% ~ -1.0%	I/P: 100VAC / 277VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.67% ~ -0.33%
3	LINE REGULATION (MAX.)	V1: 1.0% ~ -1.0%	I/P: 100VAC / 277VAC O/P: FULL LOAD TA : 25°C	V1: 0.00% ~ -0.07%
4	LOAD REGULATION(MAX.)	V1: 1.0% ~ -1.0%	I/P: 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 0.33% ~ -0.33%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P: FULL LOAD TA : 25°C	TEST< 2.0 %
	RIPPLE & NOISE(Max)	V1: 120 mVp-p	I/P: 230VAC O/P: FULL LOAD TA : 25°C	V1: 36 mVp-p
6	<p>high frequency: </p> <p>low frequency: </p>			
7	SET UP TIME (MAX.)	230VAC : 500ms 115VAC : 500ms	I/P: 230VAC I/P: 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 196ms 115VAC : 180ms
	<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 	

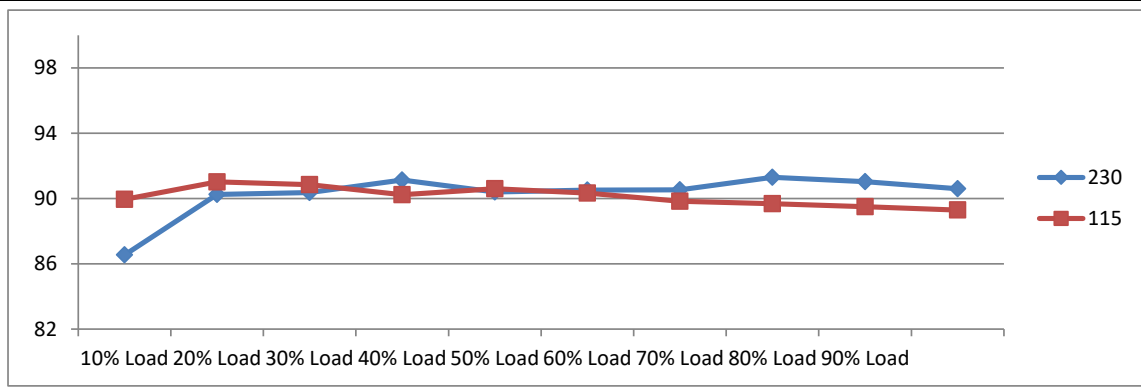


8	RISE TIME (MAX.)	230VAC : 60ms 115VAC : 60ms	I/P: 230VAC I/P: 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 8.2ms 115VAC : 8.4ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage	INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage		
9	HOLD UP TIME (TYP.)	230VAC : 30ms 115VAC : 12ms	I/P: 230VAC I/P: 115VAC O/P: FULL LOAD TA: 25°C	230VAC : 72.0ms 115VAC : 16.0ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage		
10	DYNAMIC LOAD	V1: 1500 mVp-p	I/P: 230VAC O/P: (1)Full/Min load 50% duty/120HZ (2)Full/Min load 50% duty/1KHZ TA: 25°C	V1: (1). 812mv (2). 550mv unit:mVp-p
	FULL /MIN LOAD 50%DUTY / 120HZ	FULL /MIN% LOAD 50%DUTY / 1KHZ		



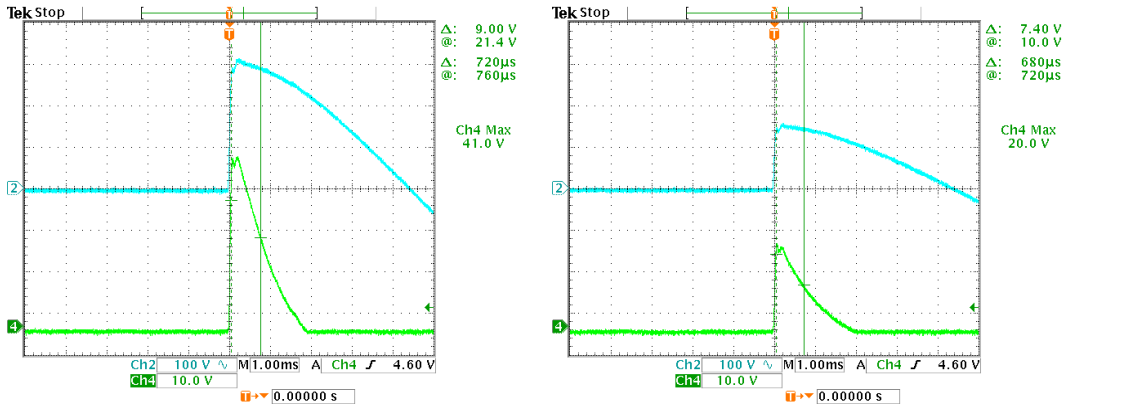
INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	85VAC ~ 277VAC 120VDC ~ 390VDC	I/P: TESTING O/P: FULL LOAD Ta: 25°C I/P: LOW-LINE = 82VAC HIGH-LINE = 300VAC O/P: FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	68.0VAC ~ 277VAC 96.2VDC ~ 390VDC TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P: 85VAC ~ 277VAC O/P: FULL-MIN LOAD Ta: 25°C	TEST: OK
3	INPUT CURRENT (TYP.)	1.6A / 230VAC 3A / 115VAC	I/P: 230VAC I/P: 115VAC O/P: FULL LOAD TA: 25°C	I= 0.72A / 230VAC I= 1.35A / 115VAC
5	NO LOAD POWER CONSUMPTION	< 0.30W	I/P: 230VAC O/P: MIN LOAD TA: 25°C	< 0.1445 W
	EFFICIENCY (TYP.)	89.0%	I/P: 230VAC O/P: FULL LOAD TA: 25°C	90.6 %



INRUSH CURRENT (TYP.)	70A / 230VAC	I/P: 230VAC	I= 41.0A / 230VAC
	35A / 115VAC	I/P: 115VAC	I= 20.0A / 115VAC
	COLD START	O/P: FULL LOAD	T50= 720.0us / 230VAC
		TA: 25°C	

INPUT=230VAC/50HZ @ FULL LOAD INPUT=115VAC/50HZ @ FULL LOAD
 CH2 : AC Input Voltage CH4 : Input current (1V=1A) CH2 : AC Input Voltage CH4 : Input current (1V=1A)





85~100W Ultra Slim Step Shape DIN Rail HDR-100 series

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	102% ~ 110%	I/P: 277VAC I/P: 230VAC I/P: 100VAC O/P: TESTING TA : 25°C	107.30% 277VAC 107.17% 230VAC 107.10% 100VAC Hiccup mode when output voltage < 50%, recovers automatically after fault condition is removed; Constant current limiting within 50%~100% rated output voltage, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	18.80V ~ 22.50V	I/P: 277VAC I/P: 230VAC I/P: 85VAC O/P: MIN LOAD TA : 25°C	19.99V 277VAC 19.97V 230VAC 20.01V 85VAC Shut down Re- power ON
3	OVER TEMPERATURE PROTECTION	Shut down Re- power ON	I/P: 277VAC I/P: 85VAC O/P: FULL LOAD	O.T.P. Active Shut down Re- power ON
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 277VAC I/P: 85VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q1 Rated: 650V 11.0A	I/P: 280VAC VDS : O/P: (1) Full Load Turn on (2) Output Short (3) Full load continue Ta: 25°C	VIN: 280VAC VDS: (1). 510.00V (2). 462.00V (3). 506.00V
2	O/P MOSFET	Q100 Rated: 120V 75.0A	I/P: 280VAC VDS : O/P: (1) Full Load Turn on (2) Output Short (3) Full load continue Ta: 25°C	Q100 VDS : (1). 92.00V (2). 74.00V (3). 91.60V
3	Input Capacitor	C5 Rated: 180uf 420V	I/P: 280VAC O/P: (1) Full Load Turn on /Off (2) Min load Turn on /Off (3) Full Load /Min load Change (4) Full Load Continue Ta: 25°C	(1). 376.00V (2). 378.00V (3). 374.00V (4). 368.00V
4	Control IC	U1 Rated: 35V (max) 0V (min) U100 Rated: 27V (max) 0V (min)	I/P: 280VAC O/P: (1) Full Load (2) Output Short Change (4) O.V.P (5) Low Line No Load Vo(min) Ta: 25°C	U1 U100 (1). 19.80V 17.10V (2). 12.10V 1.30V (3). 12.30V 3.60V (4). 19.80V 17.10V (5). 15.70V 12.60V
6	Clamp Diode	D5 Rated: 1000V 2.0A	I/P: 280VAC O/P: (1) Dynamic Load Full/Min Load 90%Duty/1KHz (2) Full load continue Ta: 25°C	(1). 458.00V (2). 456.00V



85~100W Ultra Slim Step Shape DIN Rail HDR-100 series

■ SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 4.000KVAC /min	I/P-O/P: 4.400KVAC /min Ta: 25°C	I/P-O/P: 2.41mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P: 500VDC>100MΩ	I/P-O/P: 600VDC Ta: 25°C/70%RH	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	BS EN/EN61000-3-2 CLASS A	I/P: 230VAC /50HZ O/P: FULL LOAD Ta: 25°C	PASS
2	CONDUCTION	BS EN/EN55032(CISPR32), CNS13438 CLASS B	I/P: 230VAC /50HZ O/P: FULL LOAD / 50% LOAD Ta: 25°C	PASS Test by certified Lab
3	RADIATION	BS EN/EN55032(CISPR32), CNS13438 CLASS B	I/P: 230VAC /50HZ O/P: FULL LOAD Ta: 25°C	PASS Test by certified Lab
4	E.S.D	BS EN/EN61000-4-2 INDUSTRY AIR: 8KV / Contact: 4KV	I/P: 230VAC /50HZ O/P: FULL LOAD Ta: 25°C	CRITERIA A
5	E.F.T	BS EN/EN61000-4-4 INDUSTRY INPUT: 2KV	I/P: 230VAC /50HZ O/P: FULL LOAD Ta: 25°C	CRITERIA A
6	SURGE	BS EN/EN61000-4-5 INDUSTRY L-N: 2KV	I/P: 230VAC /50HZ O/P: FULL LOAD Ta: 25°C	CRITERIA A

■ RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL: HDR-100-12		
		1. ROOM AMBIENT BURN-IN: 1HRS		
		IP: 230VAC O/P: 100% LOAD TA= 19.2°C		
		2. HIGH AMBIENT BURN-IN: 1HRS		
		IP: 230VAC O/P: 100% LOAD TA= 47.8°C		

NO	Position	ROOM AMBIENT Ta=19.2°C	HIGH AMBIENT Ta=47.8°C
1	LF1	35.9°C	62.4°C
2	LF2	46.9°C	73.7°C
3	BD1	54.9°C	82.9°C
4	ZNR1	36.9V	63.6°C
5	C5	51.7°C	79.6°C
6	C40	60.1°C	83.9°C
7	T1	70.5°C	94.2°C
8	Q1	66.4°C	96.2°C
9	Q100	75.7°C	99.1°C
10	C105	70.9°C	92.3°C
11	C106	68.3°C	90.2°C
12	L101	85.7°C	105.6°C
13	R8	69.4°C	96.2°C
14	U1	66.1V	85.2°C
15	D5	67.0°C	94.9°C
16	D40	62.2°C	84.0°C
17	RTH2	52.2°C	76.4°C



85~100W Ultra Slim Step Shape DIN Rail HDR-100 series

2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P: 230VAC O/P: 106% LOAD Ta: 25°C	TEST: OK
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P: 277VAC / 100VAC O/P: FULL LOAD Ta: -30.0°C	TEST: OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50°C NO DAMAGE	I/P: 285VAC O/P: FULL LOAD Ta: 50°C HUMIDITY= 95.0% RH	TEST: OK
5	TEMPERATURE COEFFICIENT	±0.03% /°C(0~50°C)	I/P: 230VAC O/P: FULL LOAD	±0.02% /°C(0~50°C)
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature: -45°C~+90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle: 5 CYCLE 5. Input/Output condition: STATIC		TEST: OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature: -35°C ~ 55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle: 16 CYCLE 5. Input/Output condition: 230VAC Full Load AC ON/OFF test turn on 3sec; turn off 1sec @ 15cycle Full Load burn in@ 1cycle		TEST: OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform: Sine Wave (2) Frequency: 10~500Hz (4) Acceleration: 2G (5) Test Time: 60min in each axis (X.Y.Z) (6) Ta: 25°C		TEST: OK
9	CAPACITOR LIFE CYCLE	:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P: 230VAC O/P : FULL LOAD Ta= 25°C LIFE TIME (2) I/P: 230VAC O/P : FULL LOAD Ta= 50°C LIFE TIME (3) I/P: 230VAC O/P : 75% LOAD Ta= 50°C LIFE TIME (4) I/P: 230VAC O/P : 50% LOAD Ta= 50°C LIFE TIME		(1). 48916 HRS (2). 14241 HRS (3). 38169 HRS (4). 78717 HRS
10	MTBF	3271.9K hrs min. Telcordia SR-332 (Bellcore) ; 856.5K hrs min. MIL-HDBK-217F(25°C)		
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): 30000HRS @ TA 50°C O/P: FULL LOAD		

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

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